# STATUS OF COMPLIANCE CONDITIONS STIPULATED BY MOEF IN ENVIRONMENTAL CLEARANCE VIDE LTR.NO.J-11015/38/2006 -IA.II(M) DT.6.12.06 ACCORDED TO OSTAPAL CHROMITE MINES OF M/s. FERRO ALLOYS CORPORATION LTD.,

PERIOD: OCTOBER, 2013 TO MARCH, 2014

#### A. SPECIFIC CONDITIONS:

- (i) All the conditions stipulated by the State Pollution control Board, in their Consent to establish should be effectively implemented.
  - > All the stipulated conditions are being effectively implemented.
- (ii) Necessary forestry clearance under the Forest (Conservation) Act, 1980 for an area of 4.07 ha forest land shall be obtained before starting mining operation in that area. Till such time mining activities shall be restricted to an area of 64.354 ha for which in principle forestry clearance has been obtained from the Ministry on 03.10.2005
  - ➤ This area is left as Safety Zone area for greenbelt around periphery of forest land of M.L. area and mining operations in this area will not be done.
- (iii) Top soil should be stacked properly with proper slope at earmarked site(s) with adequate measures and should be used for reclamation and rehabilitation of mined out area.
  - As on date 54,168M<sup>3</sup> of top soil had generated and total quantity of top soil has already been utilized for filling in plantation pits and spreading over plantation areas.

- (iv) Over burden shall be stacked at earmarked dump site(s) only and should not be kept active for long period. The total height of the dump(s) should not exceed 45 m in three stages of 15 m each, keeping overall slope of the dumps below 28°. The proponent shall carry out slope stability study and submit report to the Ministry. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be taken for stabilization of the dump. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry of Environment & Forests on six monthly bases.
  - ➤ The OB is being dumped at earmarked sites only. The present height of the South side dump is 37m with overall slope 27°. In future also the overall slope will be maintained below 28 degrees.
    - The dead benches are being vegetated. The management of the rehabilitated areas of the dumps have been continuing until the vegetation becomes self sustaining.
  - (v) Trace Metals such as Ni, Co, As, and Hg should be analysed in dust fall and soil samples for at least one year during summer, monsoon and winter seasons. If concentrations of these metals are found below the standards then with prior approval of MOEF this specific monitoring could be discontinued.
    - ➤ Collection and analysis of dust & soil samples were continued since summer 2002 and the results of the same is being submitted to MOEF regularly. The results of Post-monsoon and Winter season is enclosed in **Annexure-1**.

(vi) Catch drains and siltation ponds of appropriate size should be constructed to arrest silt and sediment flows from soil, OB and mineral dumps. The water so collected should be utilized for watering the mine area, roads, plantation etc. The drains should be regularly desilted and maintained properly.

Garland drain (size, gradient and length) shall be constructed for both mine pit & waste dump and sump capacity should be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity should also provide adequate retention period to allow proper settling of silt material.

Storm water return system should be provided. Storm water should not be allowed to go to the effluent treatment plant during high rainfall / super cyclone period. A separate storm water sump for this purpose should be created.

➤ Catch drains around OB dumps and mineral dumps have already been constructed with siltation ponds at intervals to arrest silt and sediments. Whenever required the silts and sediments are being cleaned and maintained regularly.

Garland drains of width 2m, depth 1.5m and length 1090m with gradient have been constructed for maximum discharge of rainfall in the adjoining areas.

Separate drainage systems have been provided for discharge of storm water with settling pits at regular intervals.

- (vii) Dimensions of retaining wall at the toe of OB dumps & benches within the mine to check run-off and siltation should be based on the rainfall data.
  - Retaining wall of maximum height has already been constructed around toe of dumps upto a length of 1700 mtrs.

(viii) Effluents containing of Cr<sup>+6</sup> shall be treated to meet the prescribed standards before reuse/discharge. Effluent Treatment plant should be provided for treatment of mine water discharge and wastewater generated from the workshop and mineral separation plant.

Run off from OB dumps and other surface run off should be analysed for  $Cr^{+6}$  and in case its concentration is found higher than the permissible limit the water should be treated before reuse/discharge.

➤ An Effluent Treatment Plant has been commissioned at the quarry edge for treatment of Mines discharge water. The conc. of Cr<sup>+6</sup> in treated discharge water is <0.005 mg/l. The tailing water also being treated by adding FeSO<sub>4</sub> before discharge into tailing pond. The treated tailing pond water is being collected and being re-used in beneficiation plant. Thus zero discharge from Beneficiation Plant is being maintained.

Almost all mining machineries and transporting vehicles are being engaged on contract basis for transportation of OB and chrome ore. The company has few Nos. of vehicles. The major repairing of these vehicles are being done at outside workshop and minor repairing is being done in our garage. Hence, discharge of workshop effluent is nil.

Surface run-off water samples were collected and analyzed for  $Cr^{+6}$  Conc. The result shows that the concentration of  $Cr^{+6}$  are well within the permissible limit of 0.1 mg/l. So discharged outside ML area via settling pits.

- (ix) Separate impervious concrete pits for disposal of sludge shall be provided for the safe disposal of sludge generated from the mining operations.
  - > The sludge generated from mining operations contains chrome ore. It is being fed in Beneficiation Plant to separate the Chrome.

- (x) The Project proponent shall ensure that the quality of decanted effluents from the tailing pond conform to the prescribed standards before discharge.
  - > The effluent of tailing pond is not discharged outside. The supernated water of the tailing pond is being collected in a sump adjacent to the tailing pond and re-circulated in Beneficiation Plant.
- (xi) The Project proponent shall explore the possibility to reduce concentration of  $Cr^{+6}$  in the tailing pond in consultation with an Expert Scientific Institution like NEERI.
  - ➤ The Conc. Of Cr<sup>+6</sup> in tailings being reduced by adding FeSO<sub>4</sub> solution.
- (xii) Plantation shall be raised in an area of 33.02 Ha including green belt in an area of 6.56 Ha by planting native species around ML area, OB dumps, roads around worked out area etc. in consultation with local DFO/Agriculture Department. The density of the trees should be around 2000 plant species per hectare.
  - ➤ Plantation has been done over inactive benches of OB dumps, Road side, around C.O.B Plant and inside the colony in an area of 18.8 Ha out of proposed 33.02Ha of land during conceptual plan period of the Mine. The remaining area will be planted as per the year wise proposal. Plantation is being carried out in consultation with local Forest Department.
- (xiii) Regular monitoring of ground water level & quality should be carried out by establishing a network of existing wells and constructing new piezometers during the mining operation. The monitoring should be carried out four times in a year pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to MOEF, Central Ground Water Authority and Regional Director Central Ground Water Board.
  - ➤ Monitoring of ground water level & quality is being carried out in 6 Nos. of existing wells (2 Nos. bore wells in Core Zone & 2 Nos. open wells & 2 Nos. of tube well in Buffer Zone.) and 3 Nos. of piezometer holes has been constructed inside the Mine.

One bore well near main gate of the Ostapal Mines inside the Core Zone and 2 Nos. of tube wells (one is inside of the Shiva Temple of Gurujanga and other is outside of the Shiva Temple) are in Buffer Zone. Above three wells are in network system. The monitoring data for the period from October 2013 to March 2014 is given in **Annexure-2 to 11**.

- (xiv) The project proponent shall carry out regular monitoring of ground water quality in all the 14 wells. The frequency of monitoring in 8 wells where concentration of  $Cr^{+6}$  is within permissible limits, will be quarterly while in the remaining 6 wells it will be on monthly basis.
  - The monitored results of ground water quality in 9 Bore holes are enclosed in **Annexure-12**. Other 5 Nos. of Bore holes has been damaged.
- (xv) Project Authorities should meet water requirement of the peripheral village(s), especially, if the village wells go dry due to mine de-watering.
  - ➤ It is established by our ground water level monitoring that the water level of nearby village wells (Ostia, Gurujanga & Ostapal) has not gone dry even during summer seasons. However as a part of peripheral development the Project Authority has been constructed Bore wells at nearby villages and also potable water is being provided to nearby villages by separate water tapping points and water tankers.
- (xvi) Permission from the competent authority should be obtained for drawal of ground water for domestic use.
  - ➤ Permission obtained from Central Ground Water Authority, Ministry of Water Resources, New Delhi vide letter no.21-4(13)/SER/CGWA/2007-1460 dated 6.12.2007 and the same have already submitted to Eastern Regional Office of M.O.E.F., Bhubaneswar.

- (xvii) Suitable rain water harvesting measures on long term basis shall be planned and implemented in consultation with Regional Director, CGWB.
  - ➤ Rain water has been collected in different pits for suitable rain water harvesting measures.

(xviii) Drills should be wet operated or operated with dust extractors.

- Drilling operation is being carried out with dust extractors.
- (xix) Blasting operation should be carried out only during the day time. Controlled blasting should be practiced. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders should be implemented.
  - Blasting operation is being carried out in day time only. Controlled blasting is being practiced by following nonel & muffle blasting.
- (xx) The voids created at the end of mining shall be converted into water Body with shallow depths not exceeding 30m. The higher benches of the excavated void/mine pit shall be terraced and plantation done to stabilise the slopes. Peripheral fencing shall be done along the excavated area.
  - > The same will be implemented at the end of mining operation.
- (xxi) Vehicular emissions should be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operations and in transportation of mineral. The vehicles should be covered with a tarpaulin and shall not be over loaded.
  - Vehicular emission of all machinery used in mining operations are being monitored regularly and kept under control of rigorous maintenance of all engines and changing of lubricants as per the recommendation of the manufacturer. Those HEMMs have valid PUC Certificate are only allowed for operation inside the Mines. All the transporting vehicles are being covered with tarpaulin and over loading is strictly avoided.

- (xxii) Consent to operate should be obtained from SPCB before enhancing Production capacity of the mine.
  - Consent to operate has been obtained from SPCB, Bhubaneswar before enhancing production capacity of the mine.
- (xxiii) Sewage treatment Plant should be installed for the colony. ETP should also be provided for workshop and waste water generated from Mining operations.
  - ➤ The colony established at Mines site is very small size having 12 Nos. of Quarters. The source of generation of sewage is toilet, bathroom & kitchen waste water. The toilet sewage is being collected in soak pits via septic tanks constructed in each block of the colony. The bath room & kitchen waste water which is hardly 2 KLD is being collected soak pits via open cement drains and allowed to ground percolation. An ETP has already established for treatment of mines water.
- (xxiv) A final mines closure plan along with details of corpus fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.
  - > The same will be submitted in due time to MOEF for approval.

#### **B.** GENERAL CONDITIONS:

- (i) No change in mining technology & scope of working should be made without prior approval of the Ministry of Environment & Forests.
  - The Mining technology & scope of working has not been changed.
- (ii) No change in the calendar plan including excavation, quantum of mineral Chromite and waste should be made.
  - ➤ The calendar plan including excavation, quantum of mineral Chromite and waste has not been changed. The calendar plan including excavation, quantum of mineral chromite and waste has been generated during the period (April, 2013 to March, 2014) is given in **Annexure-13**.
- (iii) Conservation measures for protection of flora & fauna in the Core & Buffer Zone should be drawn up in consultation with local forest & wild life department.
  - > As per the advise of Forest Department, we are maintaining vehicles, watchman and infrastructural facility as measures to protect Flora & Fauna in core & buffer zone.
- (iv) Four ambient air quality-monitoring stations should be established in the Core zone as well as in the Buffer zone for RPM, SPM,  $SO_2$  &  $NO_x$  monitoring. Location of the stations should be decided based on the meteorological data, topographical features, and environmentally and ecologically sensitive targets in consultation with the State Pollution Control Board.
  - Ambient Air quality monitoring stations has already been established in consultation with SPCB.

- (v) Data on ambient Air Quality (RPM, SPM,  $SO_2$  &  $NO_x$ ) should be regularly submitted to the Ministry including its Regional Office at Bhubaneswar and the State Pollution Control Board / Central Pollution Control Board once in six months.
  - Data's on Ambient Air Quality monitoring with respect PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, NO<sub>x</sub> & CO for the period October 2013 to March 2014 is enclosed in Annexure 14A & 14B. The copy of the same has been submitted to the Ministry and SPCB, Bhubaneswar. In future also the same will be continued.
- (vi) Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading & unloading and at transfer points should be provided and properly maintained.
  - Control of fugitive dust emissions is being carried out by water spraying on haul roads, loading and unloading points and Ore handling yard regularly.
     The monitored results of the same are enclosed in **Annexure – 15**.
- (vii) Measures should be taken for control of noise levels below 85 dB(A) in work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.
  - Control measures such as maintenance of all machines including checking of silencers regularly, controlled blasting using delay detonators, installing immovable machinery on foundations and closed rooms is being followed-up. The workers engaged at noise generating areas are allowed to work on rotation basis with providing ear plugs/muffs. The present noise level of work environment is below 72 dB(A). Location wise noise level at work environment is enclosed in **Annexure 16**.

- (viii) Industrial waste water (workshop & waste water from the Mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19<sup>th</sup> May, 1993 and 31<sup>st</sup> December, 1993 or as amended from time to time. Oil & grease trap should be installed before discharge of workshop effluents.
  - ➤ The Mines waste water is being collected directly in intake tank of the ETP for treatment of Cr<sup>+6</sup> and part of the treated water has been used in our COB Plant and dust suppression and surplus treated water, finally discharged to outside ML area. The analysis of this water shows that all parameters are well within the prescribed limit. The analysis report of Mines final discharge water after treatment in E.T.P., for the period from October 2013 to March 2014 is enclosed in **Annexure -17**. Almost all mining machineries and transporting vehicles are being engaged on contract basis for transportation of OB and chrome ore. The company has few Nos. of vehicles. The major repairing of these vehicles are being done at outside workshop and minor repairing is being done in our garage. Hence, discharge of workshop effluent is nil.
- (ix) Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects.

Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.

> In addition to water spraying to suppress dust generation, workers engaged in dusty areas such as drillers, dumper drivers, HEMM Operators are being provided with nose masks as a precautionary measure.

Training & information on safety, health hazards are being given to all categories of deserved workers.

Occupational health surveillance programme of all categories of workers and employees are being conducted periodically by lung function test, audiometry test, vision tests and other tests. The defects workers/employees are advised for suitable treatment or engaged on suitable rotation duty.

- (x) A separate Environment Management Cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.
  - ➤ A separate Environment Management Cell with qualified personnel and well equipped Environment Engineering Laboratory are functioning since 1989 under the control of Senior Executive.
- (xi) The Project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the Project by the concerned authorities and the date of start of land development work.
  - > The final approval of the Project is 06.12.2006.
  - (xii) The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office located at Bhubaneswar.
    - ➤ Separate funds provision is made to carryout environmental protection measures. Details of expenses during the year 2013-14 and proposed budgeted amount for the year 2014-15 are given in **Annexure -18**.

#### **SOIL AND DUSTFALL SAMPLE ANALYSIS REPORT**

PROJECT: OSTAPAL CHROMITE MINES
PERIOD: OCTOBER ,2013 TO MARCH,2014

SURVEY CONDUCTED BY: ENVIRONMENTAL ENGINEERING LABORATORY, FACOR

1-SOIL SAMPLE Unit: Mg/Kg(PPM)

SI.	LOCATION	SEASON		PARA I	METERS	
No.			Ni	Co	As	Hg
1	Soil sample from	Post -Monsoon	108	<0.05	<0.01	<0.01
	eastern side of the					
	lease hold area	Winter	102	<0.05	< 0.01	<0.01
2	Soil sample from	Post -Monsoon	82	<0.05	< 0.01	<0.01
	western side of the					
	lease hold area	Winter	75	<0.05	< 0.01	<0.01
3	Soil sample from	Post -Monsoon	195	<0.05	< 0.01	<0.01
	Northern side of the					
	lease hold area	Winter	204	<0.05	< 0.01	<0.01
4	Soil sample from	Post -Monsoon	85	<0.05	< 0.01	<0.01
	Southern side of the					
	lease hold area	Winter	92	<0.05	< 0.01	<0.01

#### 2- DUST FALL SAMPLE :

SI.	LOCATION	SEASON	PARA METERS			
No.			Ni	Co	As	Hg
1	Dust fall sample from Roof top of the Type –II	Post -Monsoon	<0.05	<0.05	<0.01	<0.01
	Quarters	Winter	<0.05	<0.05	<0.01	<0.01

#### MONITORING DETAILS OF GROUND WATER LEVEL FROM SURFACE (Mtr)

PROJECT : OSTAPAL CHROMITE MINES

PERIOD : OCTOBER ,2013 TO MARCH,2014

SI. No.	LOCATION	Collar RL(Mtr)	Depth of the Well/Hole (Mtr)	November, 2013	January, 2014	Quality of Water enclosed as Annexure
ı	TUBE WELL					
1	Near 2R Qrts, OCM	135	45.0	12.50	14.25	3
2	Bore well near main gate of OCM	135	50.0	12.70	14.50	4
3	Near Ostia Village (Open Well)	135	10.0	8.12	8.35	5
4	Near Ostapal Village(Open well)	152	15.0	8.25	9.50	6
5	Tube well inside the Shiva Temple of Village Gurujanga	132	50	9.40	10.55	7
6	Tube well outside of the Shiva Temple of Village Gurujanga	132	45	9.15	10.35	8
II	PIEZO METER HOLES					
1	Eastern side of the quarry, (PZ-1)	126	15.00	8.20	9.54	9
2	Southern side of the quarry, (PZ-2)	112	16.00	1.25	1.55	10
3	Western side of the quarry, (PZ-3)	117	18.00	6.80	7.18	11

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: 2-R COLONY BORE WELL WATER

PERIOD: OCTOBER, 2013 TO MARCH, 2014

Characteristics	<u> </u>	T	1	5.56	
IS-10500   OctDec.   JanMar.	SL.		Limit as		
01.         Colour         10         Colourless         Colourless           02.         Odour         Unobjectionable         Unobjectionable         Unobjectionable         Unobjectionable           03.         Taste         Agreeable         Agreeable         Agreeable         Agreeable           04.         Turbidity         10         Transparent         Transparent           05.         Dissolved solids, mg/l         500         128         135           06.         pH value         6.5 - 8.5         7.6         7.7           07.         Total hardness (CaCo₃)mg/l         300         140         154           08.         Calcium (Ca)mg/l         75         21.60         24.80           09.         Magnesium(Mg),mg/l         30         20.64         22.08           10.         Iron (Fe)mg/l         0.3         0.02         0.02           11.         Chlorides(Cl)mg/l         250         24         26           12.         Sulphates(SO₃)mg/l         150         3.88         5.08           13.         Nitrates(NO₃)mg/l         45         4.95         5.42           14.         Anionic detergent (MBAS) mg/l         0.0         All are absent	NO.	CHARACTERISTICS			
02.         Odour         Unobjectionable Agreeable         Unobjectionable Agreeable         Unobjectionable Agreeable           03.         Taste         Agreeable         Agreeable         Agreeable           04.         Turbidity         10         Transparent         Transparent           05.         Dissolved solids, mg/l         500         128         135           06.         pH value         6.5 - 8.5         7.6         7.7           07.         Total hardness (CaCo₃)mg/l         300         140         154           08.         Calcium (Ca)mg/l         30         20.64         22.08           09.         Magnesium(Mg),mg/l         30         20.64         22.08           10.         Iron (Fe)mg/l         0.3         0.02         0.02           11.         Chlorides(Cl)mg/l         250         24         26           12.         Sulphates(SO₄)mg/l         150         3.88         5.08           13.         Nitrates(NO₃) mg/l         45         4.95         5.42           14.         Anionic detergent (MBAS) mg/l         0.2         All are absent           15.         Residual Chlorine(Cl) mg/l         0.6 − 1.2         All are absent           <					
O3.       Taste       Agreeable       Agreeable       Agreeable         04.       Turbidity       10       Transparent       Transparent         05.       Dissolved solids, mg/l       500       128       135         06.       pH value       6.5 − 8.5       7.6       7.7         07.       Total hardness (CaCo₃)mg/l       300       140       154         08.       Calcium (Ca)mg/l       75       21.60       24.80         09.       Magnesium(Mg),mg/l       30       20.64       22.08         10.       Iron (Fe)mg/l       0.3       0.02       0.02         11.       Chlorides(Cl)mg/l       250       24       26         12.       Sulphates(SO₄)mg/l       150       3.88       5.08         13.       Nitrates(NO₃) mg/l       45       4.95       5.42         14.       Anionic detergent (MBAS) mg/l       0.2 mg/l       All are absent         15.       Residual Chlorine(Cl) mg/l       0.05       All are absent         17.       Copper (Cu) mg/l       0.6 – 1.2       All are absent         20.       Phenolic Compounds (CeH₂SOH) mg/l       0.01       All are below detection limit         21.       Mercury (Hg	01.	Colour		Colourless	Colourless
04.         Turbidity         10         Transparent         Transparent           05.         Dissolved solids, mg/l         500         128         135           06.         pH value         6.5 − 8.5         7.6         7.7           07.         Total hardness (CaCo₃)mg/l         300         140         154           08.         Calcium (Ca)mg/l         75         21.60         24.80           09.         Magnesium(Mg),mg/l         30         20.64         22.08           10.         Iron (Fe)mg/l         0.3         0.02         0.02           11.         Chlorides(Cl)mg/l         250         24         26           12.         Sulphates(SO₄)mg/l         150         3.88         5.08           13.         Nitrates(NO₃) mg/l         45         4.95         5.42           14.         Anionic detergent (MBAS) mg/l         0.2 mg/l         All are absent           15.         Residual Chlorine(Cl) mg/l         0.2 mg/l         All are absent           17.         Copper (Cu) mg/l         0.6 − 1.2         All are absent           18.         Manganese(Mn)mg/l         0.1         All are below detection limit           19.         Fluorides(Fjmg/l <t< td=""><td>02.</td><td>Odour</td><td>Unobjectionable</td><td>Unobjectionable</td><td>Unobjectionable</td></t<>	02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
05.         Dissolved solids, mg/l         500         128         135           06.         pH value         6.5 − 8.5         7.6         7.7           07.         Total hardness (CaCo₃)mg/l         300         140         154           08.         Calcium (Ca)mg/l         75         21.60         24.80           09.         Magnesium(Mg),mg/l         30         20.64         22.08           10.         Iron (Fe)mg/l         0.3         0.02         0.02           11.         Chlorides(Cl)mg/l         250         24         26           12.         Sulphates(SO₄)mg/l         150         3.88         5.08           13.         Nitrates(NO₃) mg/l         45         4.95         5.42           14.         Anionic detergent (MBAS) mg/l         0.2 mg/l         All are absent           15.         Residual Chlorine(Cl) mg/l         0.2 mg/l         All are absent           17.         Copper (Cu) mg/l         0.05         All are absent           18.         Manganese(Mn)mg/l         0.6 - 1.2         All are absent           20.         Phenolic Compounds (C₀+s)mg/l         0.001         All are below detection limit           21.         Mercury (Hg) mg/l	03.	Taste	Agreeable	Agreeable	Agreeable
06.     pH value     6.5 − 8.5     7.6     7.7       07.     Total hardness (CaCo₃)mg/l     300     140     154       08.     Calcium (Ca)mg/l     75     21.60     24.80       09.     Magnesium(Mg),mg/l     30     20.64     22.08       10.     Iron (Fe)mg/l     0.3     0.02     0.02       11.     Chlorides(Cl)mg/l     250     24     26       12.     Sulphates(SO₃)mg/l     150     3.88     5.08       13.     Nitrates(NO₃) mg/l     45     4.95     5.42       14.     Anionic detergent (MBAS) mg/l     0.2 mg/l       15.     Residual Chlorine(Cl) mg/l     0.2 mg/l       16.     Coliform organisms MPN/100ml     Absent       17.     Copper (Cu) mg/l     0.05       18.     Manganese(Mn)mg/l     0.6 - 1.2       20.     Phenolic Compounds (C₆H₅OH) mg/l     0.001       21.     Mercury (Hg) mg/l     0.001       22.     Cadmium (Cd) mg/l     0.01       23.     Selenium(Se)mg/l     0.01       24.     Arsenic (As)mg/l     0.05       25.     Cyanide (CN) mg/l     0.05       26.     Lead (Pb) mg/l     0.1       27.     Hexavalent Chromium (Cr*6)mg/l     0.05   <	04.	Turbidity	10	Transparent	Transparent
07.       Total hardness (CaCo₃)mg/l       300       140       154         08.       Calcium (Ca)mg/l       75       21.60       24.80         09.       Magnesium(Mg),mg/l       30       20.64       22.08         10.       Iron (Fe)mg/l       0.3       0.02       0.02         11.       Chlorides(Cl)mg/l       250       24       26         12.       Sulphates(SO₄)mg/l       150       3.88       5.08         13.       Nitrates(NO₃) mg/l       45       4.95       5.42         14.       Anionic detergent (MBAS) mg/l       0.2 mg/l       All are absent         15.       Residual Chlorine(Cl) Mg/l       0.05       All are absent         16.       Coliform organisms MPN/100ml       Absent       All are absent         17.       Copper (Cu) mg/l       0.05       All are absent         18.       Manganese(Mn)mg/l       0.6 – 1.2       O.01       All are absent         19.       Fluorides(F)mg/l       0.6 – 1.2       O.01       All are below detection limit         21.       Mercury (Hg) mg/l       0.01       All are below detection limit         22.       Cadmium (Cd) mg/l       0.05       All are below detection limit         23.	05.	Dissolved solids, mg/l	500	128	135
Name	06.	pH value	6.5 – 8.5	7.6	7.7
09.       Magnesium(Mg),mg/l       30       20.64       22.08         10.       Iron (Fe)mg/l       0.3       0.02       0.02         11.       Chlorides(Cl)mg/l       250       24       26         12.       Sulphates(SO₄)mg/l       150       3.88       5.08         13.       Nitrates(NO₃) mg/l       45       4.95       5.42         14.       Anionic detergent (MBAS) mg/l       0.2 mg/l       All are absent         15.       Residual Chlorine(Cl) Mg/l       0.2 mg/l       All are absent         16.       Coliform organisms MPN/100ml       Absent MPN/100ml       All are absent         17.       Copper (Cu) mg/l       0.05       0.01         18.       Manganese(Mn)mg/l       0.1       0.6 - 1.2         19.       Fluorides(F)mg/l       0.6 - 1.2       0.001         20.       Phenolic Compounds (C₀H₂oH) mg/l       0.001       0.01         21.       Mercury (Hg) mg/l       0.01       0.05         22.       Cadmium (Cd) mg/l       0.05       0.05         25.       Cyanide (CN) mg/l       0.05       0.05         26.       Lead (Pb) mg/l       0.05       0.05         27.       Hexavalent Chromium (Cr*6	07.	Total hardness (CaCo <sub>3</sub> )mg/l	300	140	154
10. Iron (Fe)mg/I	08.	Calcium (Ca)mg/l	75	21.60	24.80
11. Chlorides(Cl)mg/l 250 24 26  12. Sulphates(SO <sub>2</sub> )mg/l 150 3.88 5.08  13. Nitrates(NO <sub>3</sub> ) mg/l 45 4.95 5.42  14. Anionic detergent (MBAS) 0.2 mg/l  15. Residual Chlorine(Cl) 0.2 Mg/l  16. Coliform organisms MPN/100ml  17. Copper (Cu) mg/l 0.05  18. Manganese(Mn)mg/l 0.1  19. Fluorides(F)mg/l 0.6 − 1.2  20. Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l 0.001  21. Mercury (Hg) mg/l 0.01  22. Cadmium (Cd) mg/l 0.01  23. Selenium(Se)mg/l 0.01  24. Arsenic (As)mg/l 0.05  25. Cyanide (CN) mg/l 0.1  27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l 0.05  28. Zinc (Zn) mg/l 5.0	09.	Magnesium(Mg),mg/l	30	20.64	22.08
12. Sulphates(SO₄)mg/l  13. Nitrates(NO₃) mg/l  14. Anionic detergent (MBAS) mg/l  15. Residual Chlorine(Cl) Mg/l  16. Coliform organisms MPN/100ml  17. Copper (Cu) mg/l  19. Fluorides(F)mg/l  20. Phenolic Compounds (C₀H₃OH) mg/l  21. Mercury (Hg) mg/l  22. Cadmium (Cd) mg/l  23. Selenium(Se)mg/l  24. Arsenic (As)mg/l  25. Cyanide (CN) mg/l  27. Hexavalent Chromium (Cc+6)mg/l  28. Zinc (Zn) mg/l  29. Sulphates(SO₄)mg/l  20. All are absent	10.	Iron (Fe)mg/l	0.3	0.02	0.02
13. Nitrates(NO <sub>3</sub> ) mg/l  14. Anionic detergent (MBAS) mg/l  15. Residual Chlorine(Cl) Mg/l  16. Coliform organisms MPN/100ml  17. Copper (Cu) mg/l  18. Manganese(Mn)mg/l  19. Fluorides(F)mg/l  20. Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l  21. Mercury (Hg) mg/l  22. Cadmium (Cd) mg/l  23. Selenium(Se)mg/l  24. Arsenic (As)mg/l  25. Cyanide (CN) mg/l  27. Hexavalent Chromium (Cr <sup>*6</sup> )mg/l  28. Zinc (Zn) mg/l  29. Jane desert  4.95  4.	11.	Chlorides(Cl)mg/l	250	24	26
14. Anionic detergent (MBAS) mg/l  15. Residual Chlorine(Cl) Mg/l  16. Coliform organisms MPN/100ml  17. Copper (Cu) mg/l  18. Manganese(Mn)mg/l  19. Fluorides(F)mg/l  20. Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l  21. Mercury (Hg) mg/l  22. Cadmium (Cd) mg/l  23. Selenium(Se)mg/l  24. Arsenic (As)mg/l  25. Cyanide (CN) mg/l  27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l  28. Zinc (Zn) mg/l  29. All are absent  O.05  O.05  O.001  O.01  O.001  O.	12.	Sulphates(SO <sub>4</sub> )mg/l	150	3.88	5.08
mg/l	13.	Nitrates(NO <sub>3</sub> ) mg/l	45	4.95	5.42
15. Residual Chlorine(Cl)	14.	Anionic detergent (MBAS)	0.2	)	
Mg/I       Absent         16. Coliform organisms MPN/100ml       Absent         17. Copper (Cu) mg/I       0.05         18. Manganese(Mn)mg/I       0.1         19. Fluorides(F)mg/I       0.6 − 1.2         20. Phenolic Compounds (C₀H₃OH) mg/I       0.001         21. Mercury (Hg) mg/I       0.001         22. Cadmium (Cd) mg/I       0.01         23. Selenium(Se)mg/I       0.01         24. Arsenic (As)mg/I       0.05         25. Cyanide (CN) mg/I       0.05         26. Lead (Pb) mg/I       0.1         27. Hexavalent Chromium (Cr⁴6)mg/I       0.05         28. Zinc (Zn) mg/I       5.0		mg/l			
16. Coliform organisms MPN/100ml  17. Copper (Cu) mg/l  18. Manganese(Mn)mg/l  19. Fluorides(F)mg/l  20. Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l  21. Mercury (Hg) mg/l  22. Cadmium (Cd) mg/l  23. Selenium(Se)mg/l  24. Arsenic (As)mg/l  25. Cyanide (CN) mg/l  26. Lead (Pb) mg/l  27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l  28. Zinc (Zn) mg/l  29. Absent  Absent  Absent  Absent  Absent  All are below detection limit  All are below detection limit	15.	Residual Chlorine(Cl)	0.2	All are absen	t
MPN/100ml		Mg/l			
17. Copper (Cu) mg/l  18. Manganese(Mn)mg/l  19. Fluorides(F)mg/l  20. Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l  21. Mercury (Hg) mg/l  22. Cadmium (Cd) mg/l  23. Selenium(Se)mg/l  24. Arsenic (As)mg/l  25. Cyanide (CN) mg/l  26. Lead (Pb) mg/l  27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l  28. Zinc (Zn) mg/l  20. 0.05  0.001  0.001  0.001  All are below detection limit  All are below detection limit	16.	_	Absent		
18. Manganese(Mn)mg/l  19. Fluorides(F)mg/l  20. Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l  21. Mercury (Hg) mg/l  22. Cadmium (Cd) mg/l  23. Selenium(Se)mg/l  24. Arsenic (As)mg/l  25. Cyanide (CN) mg/l  26. Lead (Pb) mg/l  27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l  28. Zinc (Zn) mg/l  5.0		•		,	
19. Fluorides(F)mg/l	17.		0.05		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	18.			] )	
(C <sub>6</sub> H <sub>5</sub> OH) mg/l       0.001         21. Mercury (Hg) mg/l       0.001         22. Cadmium (Cd) mg/l       0.01         23. Selenium(Se)mg/l       0.01         24. Arsenic (As)mg/l       0.05         25. Cyanide (CN) mg/l       0.05         26. Lead (Pb) mg/l       0.1         27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l       0.05         28. Zinc (Zn) mg/l       5.0					
21. Mercury (Hg) mg/l       0.001         22. Cadmium (Cd) mg/l       0.01         23. Selenium(Se)mg/l       0.01         24. Arsenic (As)mg/l       0.05         25. Cyanide (CN) mg/l       0.05         26. Lead (Pb) mg/l       0.1         27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l       0.05         28. Zinc (Zn) mg/l       5.0	20.	·	0.001		
22.       Cadmium (Cd) mg/l       0.01         23.       Selenium(Se)mg/l       0.01         24.       Arsenic (As)mg/l       0.05         25.       Cyanide (CN) mg/l       0.05         26.       Lead (Pb) mg/l       0.1         27.       Hexavalent Chromium (Cr*6)mg/l       0.05         28.       Zinc (Zn) mg/l       5.0					
23.       Selenium(Se)mg/l       0.01         24.       Arsenic (As)mg/l       0.05         25.       Cyanide (CN) mg/l       0.05         26.       Lead (Pb) mg/l       0.1         27.       Hexavalent Chromium (Cr*6)mg/l       0.05         28.       Zinc (Zn) mg/l       5.0					
24. Arsenic (As)mg/l 0.05 25. Cyanide (CN) mg/l 0.05 26. Lead (Pb) mg/l 0.1 27. Hexavalent Chromium (Cr <sup>+6</sup> )mg/l 5.0				All are below.	dataatian linait
25. Cyanide (CN) mg/l 0.05 26. Lead (Pb) mg/l 0.1 27. Hexavalent Chromium 0.05 (Cr <sup>+6</sup> )mg/l 5.0				All are below	detection limit
26.       Lead (Pb) mg/l       0.1         27.       Hexavalent Chromium (Cr+6)mg/l       0.05         28.       Zinc (Zn) mg/l       5.0		, , ,			
27. Hexavalent Chromium       0.05         (Cr <sup>+6</sup> )mg/l       5.0					
(Cr <sup>+6</sup> )mg/l  28. Zinc (Zn) mg/l  5.0					
28. Zinc (Zn) mg/l 5.0	27.		0.05		
29 Mineral oil mg/l 0.01	28.		5.0	] /	
	29	Mineral oil mg/l	0.01		

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: BOREWELL NEAR MAIN GATE OF THE MINES

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	RESU	JLTS
NO.	CHARACTERISTICS	Per	IV Season	l Season
	- C. II . II . I C. L. II . C. L.	IS-10500	OctDec.	JanMar.
01.	Colour	10	Colourless	Colourless
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
03.	Taste	Agreeable	Agreeable	Agreeable
04.	Turbidity	10	Transparent	Transparent
05.	Dissolved solids, mg/l	500	128	140
06.	p <sup>H</sup> value	6.5 – 8.5	7.7	7.6
07.	Total hardness	300	144	160
	(CaCo₃)mg/l			
08.	Calcium (Ca)mg/l	75	26.4	28.0
09.	Magnesium(Mg),mg/l	30	18.72	21.60
10.	Iron (Fe)mg/I	0.3	0.02	0.022
11.	Chlorides(Cl)mg/l	250	24	26
12.	Sulphates (SO <sub>4</sub> )mg/l	150	3.05	4.08
13.	Nitrates(NO₃) mg/l	45	5.18	5.50
14.	Anionic detergents	0.2		
	(MBAS)mg/l			
15.	Residual Chlorine(Cl)	0.2	All are abser	nt
	Mg/l			
16.	Coliform organisms	Absent		
	MPN/100ml		,	
17.	Copper (Cu) mg/l	0.05		
18.	Manganese(Mn)mg/l	0.1	1)	
19.	Fluorides(F)mg/l	0.6 – 1.2		
20.	Phenolic Compounds	0.001		
	(C <sub>6</sub> H <sub>5</sub> OH) mg/l			
21.	Mercury (Hg) mg/l	0.001		
22.	Cadmium (Cd) mg/l	0.01	All are below de	staction limit
23.	Selenium(Se)mg/l	0.01	All are below de	יובטווטוו וווווונ
24.	Arsenic (As)mg/l	0.05		
25.	Cyanide (CN) mg/l	0.05		
26.	Lead (Pb) mg/l	0.1		
27.	Hexavalent Chromium (Cr <sup>+6</sup> )mg/l	0.05		
28.	Zinc (Zn) mg/l	5.0	)	
29	Mineral oil mg/l	0.01		

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: OPEN WELL WATER FROM VILLAGE OSTIA

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL. NO.CHARACTERISTICSLimit as Per IS-10500RESULTS IV SeasonI Season JanMar.01.Colour10ColourlessColourless02.OdourUnobjectionableUnobjectionableUnobjectionable03.TasteAgreeableAgreeableAgreeable04.Turbidity10TransparentTransparent05.Dissolved solids, mg/l500112120			Limit as	ı KFSI	JLTS
IS-10500 OctDec. JanMar.  O1. Colour 10 Colourless Colourless  O2. Odour Unobjectionable Unobjectionable Unobjectionable  O3. Taste Agreeable Agreeable Agreeable  O4. Turbidity 10 Transparent Transparent		CHADACTEDICTICS			1
01.Colour10ColourlessColourless02.OdourUnobjectionableUnobjectionableUnobjectionable03.TasteAgreeableAgreeableAgreeable04.Turbidity10TransparentTransparent	110.	CHARACTERISTICS			
02.OdourUnobjectionableUnobjectionableUnobjectionable03.TasteAgreeableAgreeableAgreeable04.Turbidity10TransparentTransparent	01	Colour			
03.TasteAgreeableAgreeableAgreeable04.Turbidity10TransparentTransparent					
04. Turbidity 10 Transparent Transparent			•	•	•
				-	-
O5. Dissolved solids, mg/l 500 112 120		,		·	•
06. pH value 6.5 – 8.5 7.5 7.6		•			
07. Total hardness 300 124 134	07.		300	124	134
(CaCo <sub>3</sub> )mg/l					
08.         Calcium (Ca)mg/l         75         18.40         20.0					
09.         Magnesium(Mg),mg/l         30         18.72         20.16					
10.   Iron (Fe)mg/l		· , , o			
11. Chlorides(Cl)mg/l 250 22 26					
12. Sulphates(SO <sub>4</sub> )mg/l 150 2.94 3.14					
13. Nitrates(NO <sub>3</sub> ) mg/l 45 5.08 5.62	13.		45	5.08	5.62
14. Anionic detergents 0.2	14.	Anionic detergents	0.2	)	
(MBAS) mg/l		(MBAS) mg/l			
15. Residual Chlorine(Cl) 0.2 All are absent	15.	Residual Chlorine(CI)	0.2	All are absent	
Mg/I		Mg/l			
16.   Coliform organisms   Absent	16.	_	Absent		
MPN/100ml		MPN/100ml		,	
17. Copper (Cu) mg/l 0.05	17.	Copper (Cu) mg/l	0.05	\	
18. Manganese(Mn)mg/l 0.1	18.	Manganese(Mn)mg/l	0.1		
19.   Fluorides(F)mg/l	19.	Fluorides(F)mg/l	0.6 – 1.2		
20. Phenolic Compounds 0.001	20.	Phenolic Compounds	0.001		
(C <sub>6</sub> H <sub>5</sub> OH) mg/l		(C <sub>6</sub> H <sub>5</sub> OH) mg/l			
21.   Mercury (Hg) mg/l 0.001	21.	Mercury (Hg) mg/l	0.001		
22. Cadmium (Cd) mg/l 0.01	22.	Cadmium (Cd) mg/l	0.01		
23. Selenium(Se)mg/I 0.01 All are below detection limit	23.	Selenium(Se)mg/l	0.01	All are below de	etection limit
24. Arsenic (As)mg/l 0.05	24.	Arsenic (As)mg/l	0.05		
25. Cyanide (CN) mg/l 0.05	25.		0.05		
26. Lead (Pb) mg/l 0.1	26.		0.1		
27. Hexavalent Chromium 0.05	27.	Hexavalent Chromium	0.05		
(Cr <sup>+6</sup> )mg/l		(Cr <sup>+6</sup> )mg/l		] ]	
28. Zinc (Zn) mg/l 5.0	28.		5.0	[ '	
29 Mineral oil mg/l 0.01			0.01		

#### <u>ANNEXURE - 6</u>

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: OPENWELL WATER OF VILLAGE OSTAPAL

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	RES	ULTS
NO.	CHARACTERISTICS	Per	IV Season	l Season
		IS-10500	OctDec.	JanMar.
01.	Colour	10	Colourless	Colourless
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
03.	Taste	Agreeable	Agreeable	Agreeable
04.	Turbidity	10	Transparent	Transparent
05.	Dissolved solids, mg/l	500	118	126
06.	pH value	6.5 – 8.5	7.5	7.5
07.	Total hardness (CaCo₃)mg/I	300	132	136
08.	Calcium (Ca)mg/l	75	20.8	21.6
09.	Magnesium(Mg),mg/l	30	19.20	19.68
10.	Iron (Fe)mg/l	0.3	0.02	0.02
11.	Chlorides(Cl)mg/l	250	20	24
12.	Sulphates(SO <sub>4</sub> )mg/l	150	3.20	3.50
13.	Nitrates(NO <sub>3</sub> ) mg/l	45	4.94	5.22
14.	Anionic detergents (MBAS) mg/l	0.2		
15.	Residual Chlorine(Cl) Mg/l	0.2	All are absent	
16.	Coliform organisms	Absent	-	
	MPN/100ml		J	
17.	Copper (Cu) mg/l	0.05		
18.	Manganese(Mn)mg/l	0.1	] )	
19.	Fluorides(F)mg/l	0.6 – 1.2		
20.	Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l	0.001		
21.	Mercury (Hg) mg/l	0.001		
22.	Cadmium (Cd) mg/l	0.01	]	
23.	Selenium(Se)mg/l	0.01	All are below de	tection limit
24.	Arsenic (As)mg/I	0.05	]	
25.	Cyanide (CN) mg/l	0.05	]	
26.	Lead (Pb) mg/l	0.1	]	
27.	Hexavalent Chromium (Cr <sup>+6</sup> )mg/l	0.05		
28.	Zinc (Zn) mg/l	5.0	] /	
29	Mineral oil mg/l	0.01		

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: TUBE WELL INSIDE THE SHIVA TEMPLE OF VILLAGE GURUJANGA

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	RESU	JLTS
NO.	CHARACTERISTICS	Per	IV Season	I Season
	CITATO CILICISTICS	IS-10500	OctDec.	JanMar.
01.	Colour	10	Colourless	Colourless
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
03.	Taste	Agreeable	Agreeable	Agreeable
04.	Turbidity	10	Transparent	Transparent
05.	Dissolved solids, mg/l	500	132	146
06.	pH value	6.5 – 8.5	7.7	7.7
07.	Total hardness	300	144	160
	(CaCo₃)mg/I			
08.	Calcium (Ca)mg/l	75	25.6	28.8
09.	Magnesium(Mg),mg/l	30	19.20	21.12
10.	Iron (Fe)mg/l	0.3	0.02	0.022
11.	Chlorides(Cl)mg/l	250	26	28
12.	Sulphates(SO <sub>4</sub> )mg/l	150	3.72	4.06
13.	Nitrates(NO₃) mg/l	45	5.18	5.48
14.	Anionic detergents (MBAS) mg/l	0.2		
15.	Residual Chlorine(Cl)	0.2	All are absent	
	Mg/l			
16.	Coliform organisms	Absent		
	MPN/100ml		,	
17.	Copper (Cu) mg/l	0.05		
18.	Manganese(Mn)mg/l	0.1	])	
19.	Fluorides(F)mg/l	0.6 – 1.2		
20.	Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l	0.001		
21.	Mercury (Hg) mg/l	0.001	]	
22.	Cadmium (Cd) mg/l	0.01	]	
23.	Selenium(Se)mg/l	0.01	All are below d	etection
24.	Arsenic (As)mg/l	0.05	limit	
25.	Cyanide (CN) mg/l	0.05		
26.	Lead (Pb) mg/l	0.1	]	
27.	Hexavalent Chromium (Cr <sup>+6</sup> )mg/l	0.05		
28.	Zinc (Zn) mg/l	5.0	] /	
29	Mineral oil mg/l	0.01		

#### <u>ANNEXURE - 8</u>

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: TUBE WELL OUTSIDE OF THE SHIVA TEMPLE OF VILLAGE GURUJANGA

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	R E S U	LTS
NO.	CHARACTERISTICS	Per	IV Season	I Season
		IS-10500	OctDec.	JanMar.
01.	Colour	10	Colourless	Colourless
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
03.	Taste	Agreeable	Agreeable	Agreeable
04.	Turbidity	10	Transparent	Transparent
05.	Dissolved solids, mg/l	500	130	142
06.	pH value	6.5 – 8.5	7.6	7.7
07.	Total hardness	300	142	156
	(CaCo₃)mg/l			
08.	Calcium (Ca)mg/l	75	24.80	28.0
09.	Magnesium(Mg),mg/l	30	19.2	20.64
10.	Iron (Fe)mg/I	0.3	0.02	0.022
11.	Chlorides(Cl)mg/l	250	26	28
12.	Sulphates(SO <sub>4</sub> )mg/l	150	3.68	3.96
13.	Nitrates(NO <sub>3</sub> ) mg/l	45	5.12	5.44
14.	Anionic detergents	0.2	)	
	(MBAS) mg/l			
15.	Residual Chlorine(Cl)	0.2	All are absent	
	Mg/l			
16.	Coliform organisms	Absent		
	MPN/100ml		-	
17.	Copper (Cu) mg/l	0.05		
18.	Manganese(Mn)mg/l	0.1		
19.	Fluorides(F)mg/l	0.6 – 1.2		
20.	Phenolic Compounds	0.001		
	(C <sub>6</sub> H <sub>5</sub> OH) mg/l			
21.	Mercury (Hg) mg/l	0.001		
22.	Cadmium (Cd) mg/l	0.01	│	tection
23.	Selenium(Se)mg/l	0.01	limit	tection
24.	Arsenic (As)mg/l	0.05		
25.	Cyanide (CN) mg/l	0.05		
26.	Lead (Pb) mg/l	0.1		
27.	Hexavalent Chromium	0.05		
20	(Cr <sup>+6</sup> )mg/l	F 0	<del> </del>	
28.	Zinc (Zn) mg/l	5.0	ľ	
29	Mineral oil mg/l	0.01		

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT: OSTAPAL CHROMITE MINES

LOCATION: PIEZOMETER HOLE (EASTERN SIDE OF THE QUARRY AT 126 RL)

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	R E S	ULTS
NO.	CHARACTERISTICS	Per	IV Season	l Season
	CTI/ (IV/CTEI(ISTICS	IS-10500	OctDec.	JanMar.
01.	Colour	10	Colourless	Colourless
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
03.	Taste	Agreeable	Agreeable	Agreeable
04.	Turbidity	10	Transparent	Transparent
05.	Dissolved solids, mg/l	500	126	138
06.	pH value	6.5 – 8.5	7.7	7.7
07.	Total hardness	300	142	156
	(CaCo₃)mg/I			
08.	Calcium (Ca)mg/I	75	23.2	25.60
09.	Magnesium(Mg),mg/l	30	20.16	22.08
10.	Iron (Fe)mg/l	0.3	0.022	0.024
11.	Chlorides(Cl)mg/l	250	24	26
12.	Sulphates(SO <sub>4</sub> )mg/l	150	3.82	4.14
13.	Nitrates(NO <sub>3</sub> ) mg/l	45	4.84	5.06
14.	Hexavalent Chromium	0.05	0.11	0.14
	(Cr <sup>+6</sup> ), mg/l			
15.	Anionic detergents	0.2	)	
	(MBAS) mg/l			
16.	Residual Chlorine(Cl)	0.2	All are absent	
	Mg/l			
17.	Coliform organisms	Absent		
	MPN/100ml		-	
18.	Copper (Cu) mg/l	0.05	)	
19.	Manganese(Mn)mg/l	0.1		
20.	Fluorides(F)mg/l	0.6 – 1.2		
21.	Phenolic Compounds	0.001		
	(C <sub>6</sub> H <sub>5</sub> OH) mg/l	0.004		
22.	Mercury (Hg) mg/l	0.001	All are below	detection limit
23.	Cadmium (Cd) mg/l	0.01	All are below	detection illilit
24.	Selenium(Se)mg/l	0.01		
25.	Arsenic (As)mg/l	0.05		
26.	Cyanide (CN) mg/l	0.05		
27.	Lead (Pb) mg/l	0.1		
28.	Zinc (Zn) mg/l	5.0		
29.	Mineral oil mg/l	0.01	<i>J</i>	

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT : OSTAPAL CHROMITE MINES

LOCATION: PIEZOMETER HOLE (SOUTHERN SIDE OF THE QUARRY AT 112RL)

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	RFS	ULTS
NO.	CHARACTERISTICS	Per	IV Season	I Season
	CHARACTERISTICS	IS-10500	OctDec.	JanMar.
01.	Colour	10	Colourless	Colourless
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable
03.	Taste	Agreeable	Agreeable	Agreeable
04.	Turbidity	10	Transparent	Transparent
05.	Dissolved solids, mg/l	500	128	142
06.	pH value	6.5 – 8.5	7.7	7.8
07.	Total hardness	300	144	160
	(CaCo₃)mg/I			
08.	Calcium (Ca)mg/l	75	23.2	26.4
09.	Magnesium(Mg),mg/l	30	20.64	22.56
10.	Iron (Fe)mg/l	0.3	0.022	0.026
11.	Chloride(Cl)mg/l	250	26	28
12.	Sulphate(SO <sub>4</sub> )mg/l	150	3.78	4.20
13.	Nitrates(NO₃) mg/l	45	4.90	5.18
14.	Hexavalent Chromium (Cr <sup>+6</sup> )mg/I	0.05	0.08	0.10
15.	Anionic detergents (MBAS) mg/l	0.2		
16.	Residual Chlorine(Cl) Mg/l	0.2	All are abser	t
17.	Coliform organisms MPN/100ml	Absent		
18.	Copper (Cu) mg/l	0.1	)	
19.	Manganese(Mn)mg/l	0.6 – 1.2		
20.	Fluorides(F)mg/l	0.001		
21.	Phenolic Compounds	0.001		
	(C <sub>6</sub> H <sub>5</sub> OH) mg/l			
22.	Mercury (Hg) mg/l	0.01		
23.	Cadmium (Cd) mg/l	0.01	All are below de	tection limit
24.	Selenium(Se)mg/l	0.05		
25.	Arsenic (As)mg/l	0.05		
26.	Cyanide (CN) mg/l	0.1		
27.	Lead (Pb) mg/l	0.05		
28.	Zinc (Zn) mg/l	0.01		
29	Mineral oil mg/l	0.01	)	

#### **GROUND WATER ANALYSIS REPORT AS PER IS-10500**

PROJECT : OSTAPAL CHROMITE MINES

LOCATION: PIEZOMETER HOLE (WESTERNSIDE OF THE QUARRY AT 117RL)

PERIOD : OCTOBER ,2013 TO MARCH,2014

SL.		Limit as	RES	ULTS	
NO.	CHARACTERISTICS	Per	IV Season	I Season	
	CITATION CITEMS TIES	IS-10500	OctDec.	JanMar.	
01.	Colour	10	Colourless	Colourless	
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable	
03.	Taste	Agreeable	Agreeable	Agreeable	
04.	Turbidity	10	Transparent	Transparent	
05.	Dissolved solids, mg/l	500	132	140	
06.	pH value	6.5 – 8.5	7.7	7.7	
07.	Total hardness (CaCo₃)mg/l	300	150	162	
08.	Calcium (Ca)mg/l	75	24.0	26.40	
09.	Magnesium(Mg),mg/l	30	21.60	23.04	
10.	Iron (Fe)mg/l	0.3	0.024	0.026	
11.	Chloride(Cl)mg/l	250	28	32	
3.80	4.15	150	3.80	4.15	
13.	Nitrates(NO <sub>3</sub> ) mg/l	45	4.86	5.22	
14.	Hexavalent Chromium (Cr <sup>+6</sup> )mg/l	0.05	0.10	0.13	
15.	Anionic detergents (MBAS) mg/l	0.2	All are absent		
16.	Residual Chlorine(Cl) Mg/l	Absent			
17.	Coliform organisms MPN/100ml	0.05	)		
18.	Copper (Cu) mg/l	0.1			
19.	Manganese(Mn)mg/l	0.6 – 1.2			
20.	Fluorides(F)mg/l	0.001			
21.	Phenolic Compounds (C <sub>6</sub> H <sub>5</sub> OH) mg/l	0.001	All are below d	etection limit	
22.	Mercury (Hg) mg/l	0.01	}		
23.	Cadmium (Cd) mg/l	0.01			
24.	Selenium(Se)mg/l	0.05			
25.	Arsenic (As)mg/l	0.05			
26.	Cyanide (CN) mg/l	0.1			
27.	Lead (Pb) mg/l	0.05			
28.	Zinc (Zn) mg/l	0.01			
29.	Mineral oil mg/l	0.01			

#### MONITORING OF GROUND WATER QUALITY (Cr<sup>+6</sup>) IN 9 BORE HOLES AROUND TAILING POND

PROJECT : OSTAPAL CHROMITE MINES
PERIOD : OCTOBER ,2013 TO MARCH,2014

SURVEY CONDUCTED BY : ENVIRONMENTAL ENGINEERING LABORATORY – FACOR

## 1) GROUND WATER QUALITY OF 5 BOREHOLES WHERE Cr<sup>+6</sup> CONCENTRATION IS WITHIN PERMISSIBLE LIMIT

	Location	Distance from	CONCENTRATION OF Cr <sup>+6</sup> IN mg/l		
HOLE No.	w.r.t. Tailing	Tailing	IV Season	I Season	
	Pond/Collar RL	Pond (Mtr.)	OctDec.	JanMar.	
	(Mtr)				
T1	SW/135	30	<0.005	<0.005	
T2	SW/136	40	<0.005	<0.005	
T3	E/139	10	0.02	0.05	
T12	E/140	30	<0.005	<0.005	
T14	S/136	30	<0.005	<0.005	

### 2) GROUND WATER QUALITY OF 4 BORE HOLES WHERE Cr<sup>+6</sup> CONCENTRATION IS BEYOND PERMISSIBLE LIMIT:

HOLE	Location	Distance	CONCENTRATION OF Cr <sup>+6</sup> IN mg/l					
No.	w.r.t. Tailing Pond/Collar RL (Mtr)	from Tailing Pond (Mtr)	Oct'13	Nov'13	Dec'13	Jan'14	Feb'14	Mar'14
T4	E/140	05	0.05	0.07	0.08	0.12	0.12	0.14
T8	S/136	20	0.05	0.05	0.08	0.07	0.10	0.11
Т9	E/140	20	0.07	0.08	0.10	0.11	0.13	0.12
T13	S/136	10	0.08	0.10	0.10	0.12	0.11	0.13

## CALENDAR PLAN INCLUDING EXCAVATION, QUANTUM OF MINERAL CHROMITE AND WASTE HAVE BEEN GENERATED DURING THE PERIOD FROM APRIL, 2013 TO MARCH,2014 IN OUR OSTAPAL CHROMITE MINES

SL.	MATERIALS	CALENDER PLAN	QUANTITY GENERATED DURING THE PERIOD
NO.		PER ANNUM	FROM APRIL,2013 TO MARCH,2014
01.	CHROME ORE	2.0 LAC TONNES	1,87,270.776 TONNES
0.2	WASTE.	4.0.1.4.0.1.4.3	2 22 474 143
02.	WASTE	4.8 LAC M <sup>3</sup>	3,33,474 M <sup>3</sup>

#### **ANNEXURE-14A**

#### **AIR QUALITY (CORE ZONE)**

PROJECT : OSTAPAL CHROMITE MINES
PERIOD : OCTOBER ,2013 TO MARCH,2014
SURVEY CONDUCTED BY: ENVIRONMENTAL ENGINEERING LABORATORY, FACOR

#### UNIT-μg/M<sup>3</sup>

			IV Season	I Season	NAAQ
Sl.No.	STATION	PARAMETERS	OctDec.	JanMar.	STD
		PM <sub>10</sub>	33.56	36.21	100
1.	Noar Type II Quarters	PM <sub>2.5</sub>	13.28	15.18	60
1.	Near Type-II Quarters	SO <sub>2</sub>	4.24	4.32	80
		NOx	8.85	10.45	80
		СО	<1000	<1000	2000
		PM <sub>10</sub>	35.04	39.72	100
	Near Weighbridge	PM <sub>2.5</sub>	13.72	16.45	60
2.		SO <sub>2</sub>	4.58	4.86	80
		NOx	8.75	11.14	80
		СО	<1000	<1000	2000
	Middle of the Opencast Quarry	PM <sub>10</sub>	64.38	68.42	100
		PM <sub>2.5</sub>	22.15	25.17	60
3.		SO <sub>2</sub>	4.82	5.12	80
		NOx	12.07	13.64	80
		СО	<1000	<1000	2000
		PM <sub>10</sub>	53.46	52.85	100
		PM <sub>2.5</sub>	19.27	18.36	60
4.	Middle of the COB Plant	SO <sub>2</sub>	4.12	4.05	80
		NOx	8.54	9.27	80
		СО	<1000	<1000	2000

FREQUENCY: i) For residential area twice in a week 24 hourly continuous for a month of a season ii) For Industrial area/work environment twice in a week 8 hourly continuous for a month of a Season.

#### **ANNEXURE-14B**

#### **AIR QUALITY (BUFFER ZONE)**

PROJECT : OSTAPAL CHROMITE MINES

PERIOD : OCTOBER ,2013 TO MARCH,2014

SURVEY CONDUCTED B Y: ENVIRONMENTAL ENGINEERING LABORATORY, FACOR

#### UNIT-μg/M<sup>3</sup>

		PARAME-	IV Season	I Season	NAAQ
Sl.No.	STATIONS	TERS	OctDec.	JanMar.	STD.
		PM <sub>10</sub>	33.21	31.92	100
		PM <sub>2.5</sub>	13.54	12.35	60
1.	VILLAGE – OSTIA	SO <sub>2</sub>	2.15	2.28	80
		NOx	4.92	4.86	80
		СО	<1000	<1000	2000
		PM <sub>10</sub>	34.08	33.18	100
	VILLAGE – OSTAPAL	PM <sub>2.5</sub>	14.32	12.42	60
2.		SO <sub>2</sub>	2.68	2.35	80
		NOx	5.45	5.14	80
		СО	<1000	<1000	2000
		PM <sub>10</sub>	45.36	47.15	100
		PM <sub>2.5</sub>	18.92	19.02	60
3.	KALIAPANI TOWNSHIP	SO <sub>2</sub>	5.74	5.86	80
		NOx	9.05	10.05	80
		СО	<1000	<1000	2000
		PM <sub>10</sub>	49.74	51.84	100
		PM <sub>2.5</sub>	20.52	19.75	60
4.	VILLAGE KOIPOSI	SO <sub>2</sub>	5.65	6.12	80
		NOx	10.15	10.86	80
		СО	<1000	<1000	2000

FREQUENCY: For residential area twice in a week 24 hourly continuous for a month of a season.

#### <u>ANNEXURE – 15</u>

#### **FUGITIVE DUST EMISSION DATA**

PROJECT : OSTAPAL CHROMITE MINES

PERIOD : OCTOBER ,2013 TO MARCH,2014

			PARAMETERS		
Sl. No.	Stations	Season	PM <sub>10</sub>	PM <sub>2.5</sub>	
		IV	55.64	21.75	
1.	Mines Ore Plot Area				
		I	61.52	23.48	
		IV	53.46	19.27	
2.	COB Plant area				
		I	52.85	18.36	
		IV	58.32	22.42	
3.	Near Loading point				
		I	63.18	24.15	

#### ANNEXURE – 16

## SOUND PRESSURE LEVEL MEASUREMENT (WORK ENVIRONMENT)

PROJECT : OSTAPAL CHROMITE MINES

PERIOD : OCTOBER ,2013 TO MARCH,2014

SURVEY CONDUCTED BY: ENVIRONMENTAL ENGINEERING LABORATORY, FACOR

UNIT: dB(A)

Sl.No.	Area / Location	Position	Measured Noise Level		
	•		IV Season	I Season	
			OctDec.	JanMar.	
1.	Opencast quarry	Middle of the Manual working face	62.23	61.31	
2.	Workshop & Garage	Middle	52.50	53.78	
3.	COB Plant Area	Middle	71.49	71.85	

#### **EFFLUENT WATER ANALYSIS REPORT AS PER IS-2490 & MOEF GUIDELINE 19.05.93**

PROJECT : OSTAPAL CHROMITE MINE

STATION : MINES FINAL DISCHARGE WATER AFTER TREATMENT IN ETP

PERIOD: OCTOBER, 2013 TO MARCH, 2014

SL.	SORVET CONDUCTED BY. EN	Limit as Per	R E S	ULT	
NO.	CHARACTERISTICS	IS-2490 & MOEF	IV Season	I Season	
		Guideline	OctDec.	JanMar.	
01.	Colour	-	Colourless	Colourless	
02.	Odour	Unobjectionable	Unobjectionable	Unobjectionable	
03.	Suspended solids mg/l	100	34	32	
04.	Particle size of suspended solids	Shall pass 850	100% passed	100% passed	
		micron IS sieve			
05.	pH Value	5.0 – 9.0	7.2	7.5	
06.	Total residual chlorine(CI)mg/I	1.0	Absent	Absent	
07.	Ammonical Nitrogen(N) mg/l	50	1.5	1.2	
08.	Total Kjeldahl Nitrogen(N)mg/l	100	4.8	4.3	
09.	BOD(O <sub>2</sub> )mg/I(3 days at 27°C)	30	1.5	1.3	
10.	COD (O <sub>2</sub> ) mg/l	250	5.2	4.6	
11.	Total Chromium(Cr)mg/l	2.0	0.18	0.24	
12.	Nitrate Nitrogen(N)mg/l	10	1.32	1.36	
13.	Iron (Fe) mg/l	3.0	0.036	0.038	
14.	Bio-Assay Test	90% survival of fish	100% survived	100% survived	
		in 100% effluent			
		after 96 hrs.			
15.	Oil & grease mg/l	10			
16.	Free Ammonia(NH <sub>3</sub> )mg/I	5			
17.	Arsenic(As)mg/l	0.2			
18.	Mercury(Hg),mg/l	0.01			
19.	Lead(Pb)mg/l	0.1			
20.	Cadmium(Cd),mg/l	2.0			
21.	Hex. Chromium(Cr <sup>+6</sup> )mg/l	0.1			
22.	Copper(Cu)mg/l	3.0			
23.	Zinc (Zn),mg/l	5.0	All are below det	tection limit	
24.	Selenium(Se)mg/l	0.05		-	
25.	Nickel mg/l	3.0			
26.	Cyanide (CN)mg/l	0.2			
27.	Fluorides(F) mg/l	2.0			
28.	Dissolved Phosphate(P)mg/l	5.0			
29.	Sulphide(S) mg/l	2.0			
30.	Phenolic compounds (C <sub>6</sub> H <sub>5</sub> OH),mg/l	1.0			
31.	Manganese(Mn),mg/l	2.0			
32.	Vanadium(V) mg/l	0.2	-		

## <u>DETAILS OF EXPENSES FOR ENVIRONMENT PROTECTION MEASURES DURING THE YEAR 2013-14 AND PROPOSED BUDGETED AMOUNT FOR THE YEAR 2014-15</u>

PROJECT: OSTAPAL CHROMITE MINE

SI.		Expenses during the	Proposed budgeted
No.	I T E M	Year 2013-14 (in Rs.)	amount for the year 2014-15 (in Rs.)
01	AFFORESTATION		
а	Seedlings @ Rs.40/- each	2,00,000	3,00,000
b	Fertilizer/Insecticide/Cow-dung	50,000	50,000
С	Digging of Pits/Planting	75,000	1,00,000
d	Post Plantation care (Watering, Watching & Weeding etc.)	3,60,000	4,00,000
	Sub-Total	6,85,000	8,50,000
02	WATER MANAGEMENT & TREATMENT		
а	Drains/Settling ponds management	1,50,000	2,00,000
b	Sewage management	62,100	70,000
С	ETP Operation & Maintenance	13,73,100	14,00,000
d	(including costs of chemical & Manpower)		
e	Water sample analysis	2,49,000	2,50,000
	Sub-Total	18,34,200	19,20,000
03	DUST SUPRESSION & AIR MONITORING		
a	Water spraying at dust generating points by 4 Nos. of water tanker around 210 days in a year @ Rs.300/- per trip costing	7,35,000	7,50,000
_	10 trips per day (10 x 300 x 210)		
b	Air monitoring charges @ Rs.1500/- per sample for 320 samples in a year.	4,80,000	5,00,000
С	Noise level measurement	28,000	30,000
	Sub-Total	12,43,000	12,80,000
	Grand Total	37,62,200	40,50,000